(12) # EUROPEAN PATENT APPLICATION

(71) Applicant: **Staat der Nederlanden (Staatsbedrijf der
Posterijen, Telegrafie en Telefonie), P.O. Box 430,
NL-2260 AK Leidschendam (NL)**

(72) Inventor: **Van Leijenhorst, Harro Mijndert,
97 Veulenwelde, NL-2727 DN Zoetermeer (NL)**
Inventor: **Suringh, Jan Frederik, 58 Prunusiaan,
NL-3053 ZL Rotterdam (NL)**

(54) Fine-adjusting device for accurate positioning an adjusting element.

(57) The invention relates to a fine-adjusting device made of a metal plate (30, 40), in which slots, arranged in pairs and ending at both ends in holes, form at least a bar parallelogram (30–33; 40–43) with play-free flexible hinges (34–37, 44–47) as pivots, each bar parallelogram being provided with a fixed bar (30; 40), a shifting bar (33; 43) parallel to this fixed bar and two pivoting bars (31, 32; 41, 42). For a combined X–Y adjustment two shifting bars (33, 43), which are at right angles to each other, have to be connected by coupling bars (50, 51), which each (51, 50, respectively) move with the one shifting bar (33, 43, respectively) in the one direction (X, Y, respectively), and pivot with regard to the one shifting bar (33, 43 respectively) in the other direction (Y, X, respectively) in the same way as the pivoting bars (41, 42 and 31, 32, respectively) connected to the other shifting bar (43, 33, respectively), a stabilizing bar (60) being parallel to one (51) of the coupling bars and forming with that coupling bar a bar parallelogram together with two other bars (57, 63), one (63) of which is rigidly connected to the shifting bar (33), together with which the latter coupling bar (51) moves.
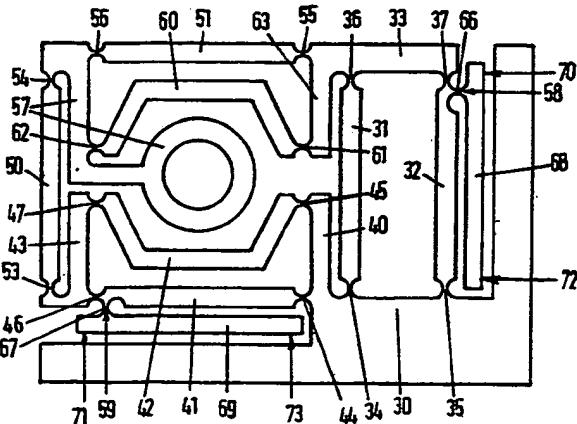
EP 0 193 991 A1

- 1 -

Title: Fine-adjusting device for accurate positioning an adjusting
element.

The invention relates to a fine-adjusting device for position-
ing, with the utmost accuracy, two elements with respect to each
other, particularly two wire or fibre-shaped elements, such as
optical fibres, which are to be connected endways. Before such
5 signal-carrying elements are actually connected, e.g. by jointing,
the transition losses at the junction can be minimized by aligning
these elements as exactly as possible. This can be checked by op-
tical means, but a more obvious method consists in measuring the
signal flow.
10 It is the object of the invention to provide a fine-adjusting
device by means of which two elements placed end to end but not
yet connected can be transversely displaced with respect to one
another while a signal is being led through, in such a way that, by
measuring the signal strength, the optimum position of one element
15 with respect to the other can be determined and maintained during
the final connection of the elements. If there is a fixed reference
plane in one direction, e.g. a stationary, flat base surface,
positioning is only necessary in one direction, at right angles to
that reference plane. In many cases, however, an adjusting facility
20 will be needed for the X direction as well as the Y direction.
Consequently, such a fine-adjusting device must be capable of
an extremely accurate positioning over very short distances, and

of movements to and fro in the direction of displacement without
play. The latter requirement, in particular, causes several
components frequently used in displacement devices to be unsuitable
for the object in view. Thus, constructions comprising the usual
5   sliding guide or similar parts consisting of members that slide or
turn with respect to each other are frequently subject to an inad-
missible play.

Similar inconveniences attach to devices based on displacement
by screws.

10   According to the invention, the object in view is attained by
providing the fine-adjusting device with a metal plate having four
parallel slots arranged in pairs and each ending in a hole with a
diameter that exceeds the width of the slot, the centres of the
four holes at one end of the slots, as well as those at the other
15   end, lying on a straight line and the pairs of adjacent holes at
either end of the bar formed by the remaining plate material
between two slots forming a flexible hinge, that slot of one pair
of slots which is nearer to the other pair of slots being connected
via a first connecting slot to the nearby slot of the other pair
20   and a second connecting slot, which does not intersect the first
connecting slot, connecting the far-off slots, in such a manner
that a parallelogram of bars is formed, comprising two pivoting
bars, each formed by two slots arranged in pairs and ending in
flexible hinges, a shifting bar connecting the pivoting bars and
25   separated from the plate by the two connecting slots, and a fixed
bar which, incorporated in the plate, can be regarded as fixed
mass. These measures have enabled the production of a fine-
adjusting device that can be operated from the fixed mass and
allows a fine adjustment in one direction without any play between
30   moving parts, the hinges being, as regards their centres of ro-
tation, accurately defined elastic hinges.

The point t be displaced by the fine-adjusting device may be

situated on the shifting bar or on one of the pivoting bars; on the other hand, each of these bars can be used to receive the movement imparted by the operating control.

If an adjustment in two directions is desired, this can be
5   achieved with advantage, in a further embodiment of the invention, by providing the plate with a second set of four parallel slots and a second pair of connecting slots forming, in addition to the first bar parallelogram, a second bar parallelogram, the two pivoting bars of which are at right angles to the first two pivoting bars, a
10 further pair of slots, which parallels said first two pivoting bars and has, at either end, two holes which form a flexible hinge and the centres of which lie on a straight line with a set of four holes of said first two pivoting bars, forming a first coupling bar, which is hinged to the shifting bar of said second bar paral-
15 lelogram, on the one hand, and to an adjusting element connected via a second coupling bar to the shifting bar of the first bar parallelogram, on the other hand, said second coupling bar being formed by a pair of slots which parallels said second two pivoting bars and has, at either end, two holes which form a flexible hinge
20 and the centres of which lie on a straight line with those of a set of four holes of said second two pivoting bars, a stabilizing bar forming, by an appropriate choice of slots and holes, with said first and second coupling bars a third bar parallelogram. These measures have resulted in the formation of two bar parallelograms
25 of which the shifting bars are at right angles to each other and which thus allow an X-adjustment as well as a Y-adjustment from the fixed mass. The shifting bars of the two parallelograms are coupled by the two coupling bars which, each with an adjacent pivoting bar, form a further bar parallelogram, the coupling member between the
30 two c upling bars being the adjusting element. Because, due to inherent pr perties of the flexible-hinge constructi n, this element is c nnected by flexible hinges to both coupling bars, it

- 4 -

actually constitutes a fifth bar. This results in an additional degree of freedom, which is eliminated by providing the third bar parallelogram including the stabilizing bar.

The above-mentioned fine-adjusting devices are based on paral-
5 lelogram shifting; this means that, on the one hand, the shifting-bar movement is parallel to the imaginary or non-imaginary fixed-mass bar, but also at right angles to it, due to the movement of the pivoting bars. In some cases - with a suitable choice of the pivoting-bar length and comparatively small main displacements -
10 this latter movement will be so small that it may be ignored or - if the fine-adjustments are not tied to measures - are of little or no importance. If this is not the case, the movement at right angles to the shifting bar will have to be balanced. According to the invention, this is achieved, while retaining the aforesaid
15 advantages, by providing appropriate slots and holes to form a further pair of pivoting bars, which parallels the first two pivot-ing bars, is as long as these pivoting bars, has, at either end, flexible hinges lying on lines drawn through the flexible hinges at either end of the first two pivoting bars, and is hinged, on the
20 one hand, to the first shifting bar connecting said first two pivoting bars and, on the other hand, to a second shifting bar formed by providing at least one further connecting slot, which does not intersect the first nor the second connecting slot and connects two slots, one of which helps to form one of said further
25 two pivoting bars, the other forming the other pivoting bar of said further pair, a control device provided for the purpose effecting, when the first shifting bar is displaced over a certain distance by the rotation of the pivoting bars of the first pair through certain angle relative to the fixed bar, a displacement of the
30 second shifting bar by a rotation of the pivoting bars of said further pair through the same angle relative to the first shifting bar over the double distance from the initial position. By these

measures, the displacement of the first shifting bar at right
angles to its longitudinal movement is balanced by a contrary dis-
placement of the second shifting bar, which is effected in a
relatively simple manner by attaching the second shifting bar to
5 the first by means of pivoting bars of the same length as the
pivoting bars bearing the first shifting bar. Thus, to obtain the
compensation aimed at, it will suffice for the two pivoting bars to
be rotated through the same angle as the first pair of pivoting
bars, due to which the displacement of the second shifting bar
10 caused by the displacement of the first shifting bar as a result of
the pivoting movement of the first pair of pivoting bars - at least
in a direction at right angles to the longitudinal direction of the
second shifting bar - is cancelled by the equal but contrary dis-
placement of the second shifting bar as a result of the pivoting
15 action of the second pair of pivoting bars.

The above-mentioned further pair of pivoting bars can be
formed in a simple, advantageous and space-saving manner, if, in
accordance with a further embodiment of the invention, a slot having
a hole at either end and contributing to form a pivoting bar of the
20 first pair of pivoting bars also helps to form a pivoting bar of
the further pair of pivoting bars.

The control device can be designed in many ways. In view of
the construction and formation of the bar parallelograms, a
particular preference is given to a control device provided with a
25 lever the pivoting action of which is controlled by a coupling bar
between that lever and the first bar parallelogram and which is
connected via a second coupling bar to the second bar parallelo-
gram, in such a manner that the displacement imparted to the first
shifting bar is transmitted in a ratio of 1 to 2 to the second
30 shifting bar. These measures all w the contr 1 device to be 1 cated
and f rmed in the same plate in which the bar parallel grams have
been formed. In a first embodiment of the control device for a

fine-adjusting device according to the invention this idea has been
further developed in such a manner that the fulcrum of the lever is
connected to the fixed mass, the first coupling bar is hinged, on
the one hand, to the lever at a distance of once the pivoting-bar
5 length from the fulcrum, and, on the other hand, to the hinge point
of the first shifting bar and the contiguous pivoting bar, and the
second coupling bar is hinged, on the one hand, to the lever at a
distance of twice the pivoting-bar length from the fulcrum and, on
the other hand, to the hinge point of the second shifting bar and
10 the contiguous aforementioned pivoting bar, the first and the
second coupling bar being equally long. Preference is given,
however, to a construction in which the fulcrum of the lever is
fixedly connected to the first shifting bar, the lever is an equal-
armed first-class lever, the first coupling bar is hinged, on the
15 one hand, to the middle of a pivoting bar of the first bar paral-
lelogram and, on the other hand, to one end of the lever, and the
second coupling bar is hinged on one hand to the middle of a pivot-
ing bar of the second bar parallelogram and, on the other hand, to
the other end of the lever, the lengths of the first and the second
20 coupling bar being equal, as in that case a more compact construc-
tion can be achieved than in the first embodiment.

All the fine-adjusting devices with control devices discussed
so far imply a movement imparted in one direction. Of course, such
devices can also be combined into an X-Y fine-adjusting device,
25 e.g. in such a manner that the fixed bar of a second bar parallelo-
gram is connected at right angles to the second shifting bar and
that this bar parallelogram is further provided with a first pair
of pivoting bars, a first shifting bar, a second pair of pivoting
bars, a second shifting bar, and a control device, the arrangement
30 being analogous to that f the first bar parallelogram. In this
case, however, the adjusting element f r one displacement is
located on that part of the fine-adjusting device which is dis-

placed by the other adjusting element. Therefore, in accordance
with a further embodiment of te invention, the arrangement prefer-
ably comprises an X-adjusting bar parallelogram the shifting bar of
which bears a fine-adjusting device with a control lever and two
5 bar parallelograms, the pivoting bars of which are at right angles
to the pivoting bars of the X-adjusting bar parallelogram, a
Y-adjusting bar parallelogram the shifting bar of which bears a
fine- adjusting device with a control lever and two bar
parallelograms, the pivoting bars of which are at right angles to
10 the pivoting bars of the Y-adjusting bar parallelogram, which are
at right angles to the pivoting bars of the X-adjusting bar
parallelogramm, and an adjusting element which is fixedly connected
to both the second shifting bar of the fine-adjusting device borne
by the X-adjusting bar parallelogram and to the second shifting bar
15 of the fine-adjusting device borne by the Y-adjusting bar
parallelogram. Due to these measures, the X-adjustment as well as
the Y-adjustment can be controlled independently of each other from
the fixed mass, the linearity of displacement being retained in
both the X and the Y direction.
20   The displacement can be introduced by applying a force to e.g.
one of the pivoting bars or the shifting bar of the first bar
parallelogram. In order to optimize the introduced displacement
with respect to the displacement to be produced, it is preferable,
in accordance with a further embodiment of the invention, that the
25 adjusting element is moved by an adjusting force exerted near the
flexible hinge between a pivoting bar and the shifting bar of the
first bar parallelogram for the X-adjustment and the Y-adjustment.
In order to obtain small produced displacements with comparatively
large introduced displacements, it is preferable, in accordance
30 with a further embodiment f the invention, that the point of
application of the adjusting f rce is located in the fulcrum of an
unequal-armed first-class lever supported at either end by an ele-

ment which can be positioned relative to the fixed mass. Moreover,
this arrangement provides a coarse and a fine-adjusting facility; a
coarse adjustment is effected by moving the short-arm end of the
lever and keeping the long-arm end in place and, conversely, a fine
- 5 adjustment is obtained by actuating the long-arm and blocking the
short-arm end.

In accordance with a further embodiment of the invention,
coarse and fine-adjustment features can also be provided by an
arrangement in which the adjusting force is applied to the point of
10 application via a coarse-adjusting control which is coupled to this
point and which can be displaced by screwing in a one-armed lever
through a threaded hole near the fulcrum formed by a flexible hinge
which connects the lever to the fixed mass, whereas a fine-adjust-
ing control, which can be displaced by screwing with respect to the
15 fixed mass, acts on the lever near its free end. These measures
provide, in a particularly advantageous manner, a compact construc-
tion, in which the coarse-adjusting control acts direct on the
displacement introduction point. Turning the coarse-adjusting con-
trol screw relative to the lever causes a coarse adjustment to be
20 introduced, because the lever is kept in place by the fine-adjust-
ing control, whereas turning the fine-adjusting control screw rela-
tive to the fixed mass causes the lever to move, taking along the
screwed-in coarse-adjusting control, and thus imparting a fine-
adjusting displacement to it.
25 In order to ensure that the lever always bears against the
fine-adjusting control, a spring can be provided, in accordance
with a further embodiment of the invention, which pushes the lever
towards the fine-adjusting knob. The introduction of displacements
in the bar parallelograms causes reacting forces in the flexible
30 hinges, which tend to resume their neutral mid-p siti n. In order
t neutralize this effect, particularly in constructions comprising
a plurality of such flexible hinges, it is preferable, in acc rdance

with a further embodiment of the invention, that a negative-stiff-
ness spring is provided near the point of application of the ad-
justing force, in such a manner that the elastic forces produced in
the flexible hinges by the displacement of the point of application

5   is, at least partly, balanced by the elastic force produced in the
negative-stiffness spring by the same displacement of the point of
application. By such a use of a negative-stiffness spring - i.e. a
spring having, in its central position, an unstable equilibrium and
moving, once displaced from that position, to its utmost position

10   with a force directly proportional to the deviation - elastic
forces produced in the fine-adjusting device can be reduced or
balanced, so that a nearly or entirely forceless displacement can
be achieved. This enhances the accuracy of the fine-adjusting
device, since no increasing force, as considered from the neatral

15   mid-position of the flexible hinges, need to be exerted on the
displacement introduction means to obtain a left-hand or a right-
hand displacement. A suitable choice of the elastic characteristic
of the negative-stiffness spring makes it possible to obtain a
forceless movement, because in that case the forces produced in the

20   flexible hinges can be balanced by the contrary force produced in
the negative-stiffness spring. The elastic characteristic of the
negative-stiffness spring can be determined and fixed with utmost
accuracy if, in accordance with a further preferred embodiment of
the invention, the negative-stiffness spring is a leaf spring

25   clamped-in by its ends between two fastening points separated by a
distance shorter than its length and also clamped-in in the middle,
which clamped-in middle is in unstable equilibrium half-way its
moving range, on the connecting line between the two fastening
points and is the point of application for the adjusting force. In

30   such a construction with forceless movement, the flexibel hinges
can be loaded symmetrically, thus having an optimal range, i.e.
they can be used from one utmost position to the other.

- 10 -

The fine-adjusting device according to the invention will now
be described and explained in more detail, reference being had to
the examples of embodiment shown in the drawing. In this drawing

Fig. 1   shows a bar parallelogram with flexible hinges formed
by slots and holes in a plate;

Fig. 2   shows the bar parallelogram of Fig. 1, in which super-
fluous parts of the plate have been taken away;

Fig. 3   shows an X-Y fine-adjusting device in its elementary
form;

Fig. 4   shows a design variant of the X-Y fine-adjusting
device;

Fig. 5   shows a further design variant of the X-Y fine-adjust-
ing device;

Fig. 6   shows an X-Y fine-adjusting device with double bar
parallelograms;

Fig. 7   is a schematic representation of a linear fine-
adjusting device;

Fig. 8   shows a design variant of the fine-adjusting device
according to Fig. 7;

Fig. 9   is a schematic representation of a further linear
fine-adjusting device;

Fig. 10 is a schematic representation of a linear X-Y fine-
adjusting device;

Fig. 11 shows a further design variant of the X-Y fine-adjust-
ing device with elasticity-balancing springs.

Fig. 1 represents a plate 1 in which a bar 8 with flexible
hinges 9 and 10 at its ends is formed by providing two slots 2, 3
and four h les 4-7. In an analogous way, a bar 17 with flexible
hinges 18 and 19 is formed by providing slots 11, 12 and holes
13-16. Bar 17 is parallel t end as l ng as the bar 8, and the
centres of either set of holes 4, 5, 13, 14 and 6, 7, 15, 16 lie

on a straight line. In order to allow the bars 8 and 17 to pivot
relative to the plate 1, they must be cut loose from plate 1 at one
end. In Fig. 1 this has been done by providing a connecting slot 20
between holes 4 and 14 and a connecting slot 21 between holes 7 and
5   16. As a consequence, the part connecting flexible hinges 9 and 18,
further referred to as shifting bar 22, together with plate part 23
limited by holes 5, 7, 13 and 15 and slots 3, 11 and 21, can be
displaced with respect to the rest of plate 1, notably in the
manner of a parallelogram parallel to the line connecting the
10   flexible hinges 10 and 19.

It should be noticed that the connecting slots can be arranged
in many other ways. To illustrate this, Fig. 1 shows, in dashed
line, three alternative slots 24, 25 and 26 for connecting slot 21.

Fig. 2 shows the bar parallelogram of Fig. 1 in its most
15   elementary form, i.e. all dispensable parts of the original plate 1
have been cut away, so that the figure shows a shifting bar 22
which is connected, on the one hand, by a flexible hinge 9, a
pivoting bar 8 and a flexible hinge 10, and, on the other hand, by
a flexible hinge 18, a pivoting bar 17 and a flexible hinge 19 to a
20   fixed bar 27, which can be regarded as fixed mass. If a push is
given sideways to pivoting bar 8 or 17, or endways to shifting bar
22, the latter will move, without play, in a direction parallel to
fixed bar 27.

In Fig. 3, two bar parallelograms according to Fig. 2 are
25   combined to form an X-Y adjusting device in which the X as well as
the Y-coordinate can be adjusted from the fixed mass. The X-paral-
lelogram is formed by fixed bar 30, pivoting bars 31 and 32 and
shifting bar 33, which bars are coupled by flexible hinges 34-37,
and the Y-parallelogram by fixed bar 40, pivoting bars 41 and 42,
30   shifting bar 43 and flexible hinges 44-47, fixed bar 40 forming
part of the same fixed mass or frame as fixed bar 30, t which it

is at right angles.

The X and Y-parallelograms are connected by two coupling bars
50 and 51. Coupling bar 50 is parallel to and as long as the pivot-
ing bars 31 and 32. It is connected by a flexible hinge 53 to the
5   shifting bar 43, the centres of the holes forming the hinge 53
lying on a straight line with the centres of the holes forming the
hinges 34 and 35. At its other end, remote from hinge 53, coupling
bar 50 has a flexible hinge 54 formed by holes the centres of
which, due to the location and length of coupling 50 lie on a
10   straight line with the centres of the holes forming the flexible
hinges 36 and 37. The coupling bar 51 is parallel to and of the
same length as the pivoting bars 41 and 42 and has, at its ends,
flexible hinges 55 and 56, the centres of the holes forming these
hinges lying on a straight line with the centres of the holes
15   forming the hinges 44 and 45 and 46 and 47, respectively. The
coupling bar 51 is connected, at one end, via flexible hinge 55, to
the shifting bar 33 and, at the other end, via flexible hinge 56,
to an adjusting element 57, which is connected via flexible hinge
54 to coupling bar 50.

20   If now an X-displacement is introduced in the direction of
arrow 58, whereas the point indicated by arrow 59 of the Y-paral-
lelogram is blocked, adjusting element 57 will be displaced by the
pivoting movement of bars 31, 32 and 50, while the shifting bar 43
will remain in place. On the other hand, if the X-displacement is
25   blocked, a Y-displacement can be carried out. Of course, it is
also possible for the adjusting element 57 to carry out X and Y
displacements imparted to it simultaneously or successively.

This fundamental displacement principle is frustrated, how-
ever, by effects caused by inherent properties of the flexible-
30   hinge construction. As the adjusting element 57 is connected by

- 13 -

flexible hinge 54 to coupling bar 50 and by flexible hinge 56 to coupling bar 51, this element 57 must be regarded as an additional bar, that is to say, there is not a bar quadrangle 31, 42, 50, 51 but a bar pentagon 31, 42, 50, 51, 57. Consequently, if both the X

5   and Y-displacements are blocked, i.e. if the bars 31 and 42 cannot pivot and can be regarded as fixed mass, there remains a displacement possibility for the adjusting element 57 because the bars 50, 51 and 57 can still move with respect to each other. To overcome this difficulty, a stabilizing bar 60 with flexible hinges 61 and

10 62 has been provided, which is parallel to and as long as bars 41, 42 and 51, the centres of the holes forming hinges 61 and 62 lying on a straight line with the centres of the holes forming the hinges 44, 45, 55 and 46, 47, 56, respectively. The stabilizing bar 60 is connected, on the one hand, via flexible hinge 62 to the bar-shaped

15 adjusting element 57 and on the other hand via flexible hinge 61 to a bar 63, which is parallel to and of the same length as the bar-shaped adjusting element 57 and is fixedly connected to the shifting bar 33. It is obvious that the stabilizing bar 60 can also be placed parallel to the bars 31, 32 and 50. Via the stabilizing bar

20 60, the adjusting element 57 is coupled to shifting bar 33. If now both the X and Y-displacements are blocked, the adjusting element 57 will also be immobilized, due to its coupling to shifting bar 33. Nevertheless, separate as well as combined X and Y-movements remain possible, because the parallelogram 51, 57, 60, 63 will be

25 deformed in the same manner as the Y-parallelogram 40, 41, 42, 43. In Fig. 3 the X-Y fine-adjusting device has been represented in its most elementary form, which illustrates the mode of operation most clearly. Such a device, however, occupies a considerable space. For practical purposes, therefore, a more compact c nstruction is

30 preferred. Two examples of such compact devices are given in Figs. 4 and 5. In order t emphasize the similarity of the devices

represented in Figs. 3, 4 and 5, the same reference numbers have
been used for corresponding parts.

In the embodiment according to Fig. 4, the displacements indi-
cated by arrows 58 and 59 are introduced by means of screws 64 and

5   65, respectively. When a displacement in the direction of arrow 58
is introduced by means of screw 64, bars 31, 32 and 50 will make a
pivoting movement, as a result of which parallelogram 51, 57, 60,
63 will be shifted in the direction of arrow 58 with respect to
parallelogram 40, 41, 42, 43 without being deformed. The adjusting

10   element is displaced then in the direction of arrow 58 in ac-
cordance with the displacement introduced and is mainly kept in
place in the direction of arrow 59.

In the embodiment according to Fig. 5, a still more compact
construction has been achieved by a suitable location of the

15   flexible hinges and design of the pivoting bars 42 and 60 and by
placing the adjusting element 57 in the centre. Moreover, in this
embodiment, coarse and fine adjustment has been provided for both
coordinates. To achieve this, the displacement introduction point
indicated by arrows 58 and 59 are flexible hinges 66 and 67,

20   respectively, serving as fulcra for first-class levers 68 and 69,
respectively, each having a long and a short arm. Coarse adjustment
takes place by introducing a displacement at arrows 70 and 71 to
the ends of the respective short arms, the ends of the long arms
being left in place. In fine adjustment, the reverse takes place,

25   i.e. the end of the long arm is moved in the direction of arrow 72
and 73, the short arm being left in place.

The above description of the devices represented in Figs. 1-5
dealt with X and/or Y-displacements, no attention being paid to the
displacement perpendicular to the displacement introduced, result-

30   ing from the movement of the shifting bar towards the fixed bar
caused by the movement of the pivoting bars. In many cases, ignoring

this perpendicular movement is permissible, certainly with a suit-
able choice of the length of the pivoting bars and small movements
introduced to these bars. In cases where it is not allowable, use
can be made of double bar parallelograms, the principle of which
5   will be explained with the aid of Fig. 6.

    In Fig. 6, the bar parallelogram formed by fixed bar 80,
shifting bar 81 and pivoting bars 82 and 83 corresponds to bar
parallelogram 27, 22, 8, 17 of Fig. 1 or 2. A second shifting bar
86 is attached to shifting bar 81 by means of pivoting bars 84 and
10   85, which are parallel to and as long as pivoting bars 84 and 85,
which are parallel to and as long as pivoting bars 82 and 83. If
now a displacement is introduced in the direction of arrow 87,
shifting bar 81 in Fig. 6 will move to the left and - due to the
pivoting movements of bars 82 and 83 - a little downward. The
15   "swing" 84, 85, 86, attached to shifting bar 81, will move along
with it without being deformed, so that the second shifting bar 86
moves as much to the left and downward as the first shifting bar
81. If now, starting from this displaced position of the second
shifting bar in Fig. 6, viewed in the direction of arrow 88, this
20   bar is moved as much to the left as bar 81 had already been dis-
placed, the second shifting bar 86 will move upwards, due to the
equal lengths of the bars 82-85, as much as the first shifting bar
81, and with it the second shifting bar 86 had moved downward in
the first instance, the overall result being that the second shift-
25   ing bar 86 will be again at the same level as in its initial
position, so that its displacement to the left will be purely
linear.

    A second double bar parallelogram is provided at right angles
to the second shifting bar 86 and consists of a parallelogram based
30   on bar 86, i.e. having a part 88 forming a whole with this bar 86
and being perpendicular to it, two pivoting bars 89 and 90 and a
first shifting bar 91, and of a "swing" attached to the first

shifting bar 91 formed by two pivoting bars 92 and 93 and a second
shifting bar 94. Also in this case, a purely linear displacement of
the second shifting bar 94 will be obtained if two equal displace-
ments are introduced as indicated by arrows 95 and 96.

5 In the foregoing paragraph, two displacements were introduced
per double bar parallelogram. Separate introduction of these dis-
placements would mean a serious source of errors, the more so since
the point at which the displacement of the second shifting bar has
to be introduced, is moved itself due to the first displacement

10 introduced. Therefore, to maintain the desired accuracy, a combined
introduction of the two displacements is preferred, notably by
means of a coupling device which derives, without play, the extra
displacement of the second shifting bar from the displacement of
the first shifting bar. This can be achieved by means of a lever,

15 which is connected to the first shifting bar, is controlled by it,
and passes on the pivoting and/or shifting movement imparted to it
to the second shifting bar in such a manner that the latter under-
goes the wanted displacement for the linear shift. Figs. 7 and 8
illustrate the use of a first type of lever for such a control

20 device; Fig. 9 shows a second type.

Fig. 7 gives a schematic of a double bar parallelogram and its
control device. To make comparison with Fig. 6 easier, the double
bar parallelogram has been designated by the same reference numbers
80-86 as the double bar parallelogram first discussed with refer-

25 ence to Fig. 6. Lever 100 is connected by flexible hinge 101 to the
fixed mass - like fixed bar 80 - and is twice as long as the pivot-
ing bars 82, 83, 84 or 85. Moreover, lever 100 is placed in such a
manner that it is parallel to these pivoting bars and that its free
end is c nnected via bar 102 to the hinge point between pivoting

30 bar 85 and the second shifting bar 86. Furthermore, lever 100 is
hinged, half-way its length, via bar 103, which is as long as

bar 102, to the hinge point between pivoting bar 85 and the first
shifting bar 81.

If now a displacement is introduced as indicated by arrow 87,
bar 83 will assume the position 83', which, like the other dis-
5   placed positions, is indicated in dashed line. Also controlled by
the second pivoting bar 82, the first shifting bar 81 will move
leftwards and downwards to the position 81'. Due to this displace-
ment, lever 100, controlled by bar 103, will pivot to position
100'. The movement of lever 100 causes, via bar 102, the bars 84
10   and 85 to move to positions 84' and 85', taking along shifting bar
86 to position 86'. The end of pivoting bar 85, which is connected
to the second shifting 86, will, due to its coupling to the 1-to-2
lever 100, move approximately twice as much to the left, from its
initial position, as the other end of pivoting bar 85, which
15   controls the lever via bar 103, so that the desired displacement of
bar 86 and, consequently, an almost linear shift is obtained. Exact
calculations have shown that, with a pivoting-bar length of 30 mm,
the deviation from the purely linear displacement amounts to 0.75×10^{-7} mm on a shift of between 0 and 1 mm, so the accuracy is better
20   than 1 to 10^{-7}.

Fig. 8 represents an embodiment of the device of Fig. 7 ob-
tained by providing an arrangement of slots and flexible hinges in
a plate; to make comparison easier, the same reference numbers have
been used. In the discussion of Fig. 7, the displacement introduced
25   as indicated by arrow 87 was applied to pivoting bar 83 or to the
first shifting bar 81, which yielded a double displacement of the
second shifting bar 86. As small to very small desired displace-
ments are concerned in this case, it is less favourable to obtain
such a displacement by introducing a displacement of half its size.
30   That is why, in the embodiment according to Fig. 8, the displace-
ment introduced is applied, as indicated by arrow 88, to lever 100,
so that the displacement introduced is equal to the displacement

obtained. Furthermore, the displacement is introduced via a first-class lever 104 with coarse adjustment 105 and fine adjustment 106, as was discussed above in connection with Fig. 5.

Fig. 9 shows a second variant of a fine-adjusting device with
5 a control lever. The double bar parallelogram is indicated by the reference numbers 80-86, as was the case in Figs. 6-8. In this instance, a lever 110 has been provided, which is parallel to and as long as pivoting bars 82-85. Lever 110 has been designed as an equal-armed first-class lever, which is hinged on a fixed connect-
10 ing part forming a whole with the first shifting bar 81. Further, one end of lever 110 has a hinged connection via bar 112 to the middle of pivoting bar 82, the other end being connected via bar 113 to the middle of pivoting bar 85.

When a displacement is applied as indicated by arrow 114, the
15 first shifting bar is moved rightward and downward. The fulcrum of lever 110, which has a fixed connection to bar 81, undergoes the same displacement. As one end of bar 112 is connected to the middle of pivoting bar 82, this end and, consequently, also the other end of bar 112, lags behind the fulcrum, so that lever 110 begins to
20 turn on its fulcrum, and, in consequence, the end hinged to bar 113 is displaced more than is caused by the shift of bar 81. The additional displacement of the hinge point between lever 110 and bar 113 is approximately equal to the reduction of displacement of the hinge point between lever 110 and bar 112. The latter displacement
25 is caused by the clockwise pivoting movement of bar 82 through a certain angle upon its hinge point with the fixed mass. The control device 110-113 imparts this pivoting movement in the above-described manner to bar 85, which results in an anti-clockwise movement of bar 85 upon its hinge point with the first shifting bar
30 81, the angles through which bars 82 and 85 pivot being approxi-mately equal due to the choice of the ratios and connecting points

of the control device, so that the movement of the second shifting
bar 86 is practically linear. Exact computations have shown that
with a pivoting-bar length of 30 mm, the deviation from a purely
linear movement is 10^{-4} mm on a displacement of 2 mm. With other

5   ratios, particularly with longer levers, also in this embodiment,
accuracies of 10^{-7} can be obtained. The embodiment shown, however,
has a very compact construction, the lever being as long as the
pivoting bars, so that the lever can be placed favourably between
the first and the second bar parallelogram.

10   The linear fine-adjusting devices shown in Figs. 7-9 provide
an adjusting possibility in one direction. Two such devices can be
combined into one X-Y adjusting device in the manner shown in Fig.
6. In such an arrangement, however, the adjusting control for the
inner device would not be adjustable from the fixed mass, since it

15   would be located on the second shifting bar of the outer device.
Therefore, an arrangement as shown, by way of example, in Fig. 10,
in which the X and the Y-coordinate can be adjusted, indipendently
of each other, from the fixed mass, is to be preferred.

The linear X-Y fine-adjusting device shown in Fig. 10 com-
20   prises two devices as shown in, and described with reference to
Fig. 9. In Fig. 10, these two devices are designated by general
reference numbers 120 and 130 and are so arranged, relative to each
other, that in the initial position shown in Fig. 10, the pivoting
bars of device 130 are at right angles to those of device 120. The

25   fixed bars of the devices 120 and 130 are not connected to the
fixed mass, but to shifting bars 121 and 131, respectively, of bar
parallelograms further consisting of pivoting bars 122, 123 and
132, 133, respectively, and fixed bars 124, 134, respectively,
which are connected to the fixed mass. The devices 120 and 130 are

30   so arranged in relation to these bar parallelograms, that, in the
initial position shown in Fig. 10, their pivoting bars are at right

angles to the pivoting bars 122, 123 and 132, 133 respectively. The second shifting bar of device 120 is coupled via an adjusting element 140 to the second shifting bar of device 130.

5　　The introduction of a displacement at point 125 - point 135 being blocked - tends to move adjusting element 140 rightwards by the pivoting movement of parallelogram 121-124, and downwards due to the narrowing of the parallelogram. Device 130 allows displacement to the right, i.e. only a linear displacement, while shifting bar 131 remains in place; the adjusting element cannot move down-

10　wards. The downward movement of the shifting bar 121 attendant upon the pivoting of parallelogram 121-124 is balanced now, in so far as the adjusting element 140 is concerned, by a linear displacement of the second shifting bar of device 120, so that the displacement introduced at point 125 results in a linear displacement of adjust-

15　ing element 140 in the same direction. In an analogous manner, a displacement introduced at point 135 is converted into a linear movement of adjusting element 140 in the same direction.

As has been observed earlier in regard of Figs. 5 and 8, it is preferable to introduce the displacements via unequal-armed first-

20　class levers 126 and 136 with coarse-adjusting points 127 and 137 and fine-adjusting points 128 and 138, respectively.

A variant of the unequal-armed levers 126 and 136 is shown in Fig. 11, which represents an X-Y fine-adjusting device which is comparable with those of Figs. 4 and 5; therefore, corresponding

25　parts are designated by the same reference numbers. As is the case in Fig. 4, screws 64 and 65 act on shifting bars 33 and 43, respectively, though in this case via parts 33a and 43a, respectively, which are rigidly connected to these bars. Screws 64 and 65 are c upled to parts 33a and 43a in such a manner that they

30　can turn with respect to these parts, but cannot move in axial

direction. Viewed from their respective points of application on
parts 33a and 43a, screws 64 and 65 pass freely through parts
which belong to the fixed mass or to the frame including the parts
30 and 40 and to which one-armed levers 76 and 77 are connected by
5 flexible hinges 74 and 75, respectively. Each of the levers 76 and
77 is provided, near the flexible hinges 74 and 75, respectively,
with a threaded hole to receive screws 64 and 65, respectively.
Near its free end, each of the levers 76 and 77 is provided with a
hole which lets pass, with ample play, screw 64a, 65a, respective-
10 ly, screwed into a threaded hole in the above-mentioned part be-
longing to the fixed mass or to the frame. Springs 78 and 79 ensure
that levers 75 and 76 always bear against the knobs of screws 64a
and 65a, respectively. In order to prevent excessive displacements
of levers 75 and 76, which may lead to a permanent deformation of
15 flexible levers 74 and 75, stop screws 64b and 65b, respectively,
have been provided.

In this embodiment, a coarse adjustment is carried out by
turning screw 64 or 65. When screw 64 is turned to the right, lever
76 cannot react by pivoting downward, since it bears against screw
20 64a. As the lever is kept in place, the displacement of screw 64
with respect to lever 76 will result in a displacement of the screw
with respect to the fixed mass or the frame and introduce a dis-
placement into the X-Y fine-adjusting device. A displacement in
opposite direction will take place if screw 64 is turned to the
25 left, due to its coupling to part 33a and the resilience of the
hinges of the device.

A fine adjustment is carried out by turning screw 64, thus
causing lever 76 to pivot, taking along screw 64, though over a
pr portionately reduced distance. An opposite displacement is ob-
30 tained by turning screw 64 to the left; in this case spring 78

helps to ensure that lever 76 continues to bear against screw 64a
and to follow it.

If, starting from the position shown in Fig. 11, in which all
the bars of the X-Y fine-adjusting device are in their neutral
5   mid-position, screw 64 or 64a is turned to the left, an insuf-
ficient resilience of spring 78 as compared with the various
elastic forces produced in the flexible hinges moved off their
neutral mid-positions may lead to a spurious upward movement of
lever 76, so that the wanted displacement is not or not completely
10   obtained. In order to avoid this, springs 150 and 151 have been
provided between parts 33a and 43a, respectively, and the parts
belonging to the fixed mass or the frame. Springs 150 and 151 have
a negative stiffness, i.e. they have an unstable equilibrium in
their mid-position and, once pushed out of that mid-position, move
15   to their utmost position with a force that is proportional to the
deviation. Springs 150 and 151 are leaf springs each having, at
either end, a fixed connection to the part belonging to the fixed
mass or to the frame, notably at a distance between the ends which
is smaller than the length of the spring in unloaded condition. In
20   general, such a clamped-in spring will bulge. If now the middle
part of the spring is clamped in and forcibly put in alignment with
the two clamped-in ends, the middle of the clamped-in part lying
half-way between the two clamped-in ends, an unstable equilibrium
is obtained, which is used in this case; if the spring is moved out
25   of its unstable equilibrium, it will tend to bulge with increasing
force, as mentioned above.

Between the clamped-in parts, the leaf spring bulges. In the
present embodiment, two bulges in opposite directions have been
opted for, notably for space-saving reasons; bulges in the same
30   direction are also possible. By a suitable dimensioning of springs
150 and 151 - by a suitable choice of material, length, width,

thickness and distance between clamped-in ends - the elastic forces
produced in the flexible hinges of the X-Y fine-adjusting device by
the pivoting action can be reduced or even entirely balanced, so
that there need not be any fear of an unwanted movement of lever 76

5   or 77.

Apart from that, the compensation of elastic forces produced
in the flexible hinges has some further advantages such as an al-
most forceless operation of the adjusting controls and a sym-
metrical loading of the hinges, so that they can be used from one

10   utmost position to the other and the adjusting range of the device
is maximized. Though the negative-stiffness spring has been shown
in Fig. 11 and discussed with reference to that figure, it can be
used in all other fine-adjusting devices according to the inven-
tion, in order to secure the extra advantages just mentioned.

15   It is obvious that, within the framework of the invention,
many other modifications and variants as well as other combinations
than those dealt with above and represented in the figures are
possible. For example, in the embodiment according to Fig. 1, an
inner parallelogram rotated through 90 degrees, can be provided in

20   plate part 23. It should also be noted that small deviations caused
by the pivoting movement of the parallelograms are smallest direct-
ly at the left and at the right of the vertical position of the
pivoting bars with respect to the fixed bar, so that it may be
favourable to take as initial state of the pivoting bars, instead

25   of the perpendicular position, a position rotated from the per-
pendicular against the movement to be carried out. A further pos-
sibility consists in incorporating a plate provided with an X-Y
fine-adjusting device in a frame that can be displaced in the
Z-direction by means of a further fine-adjusting device.

- 24 -

Claims

1.   Fine-adjusting device provided with a metal plate having four
parallel slots arranged in pairs and each ending in a hole with a
diameter greater than the width of the slot, the centres of
four holes at one end of the slots, as well as those at the other
end, lying on a straight line, and each pair of adjacent holes
forming a flexible hinge at either end of a bar formed by the
remaining plate material between two slots, that slot of one pair
of slots which is nearer to the other pair of slots being connected
via a first connecting slot to the nearby slot of the other pair
and a second connecting slot, which does not intersect the first
connecting slot, connecting the far-off slots, in such a manner
that a parallelogram of bars is formed, comprising two pivoting
bars, each formed by two slots arranged in pairs and ending in
flexible hinges, a shifting bar connecting the pivoting bars and
separated from the plate by the two connecting slots, and a fixed
bar which, incorporated in the plate, can be regarded as fixed
mass.

2.   Fine-adjusting device according to claim 1, characterized in
that the plate is provided with a second set of four parallel slots
and a second pair of connecting slots forming, in addition to the
first bar parallelogram, a second bar parallelogram, the two pivot-
ing bars of which are at right angles to the first two pivoting
bars, a further pair of slots, which parallels said first two
pivoting bars and has, at either end, two holes which form a
flexible hinge and the centres of which lie on a straight line with
a set f four holes of said first two pivoting bars, forming a
first coupling bar, which is hinged to the shifting bar of said
second bar parallelogram, on the one hand, and to an adjusting

element connected via a second coupling bar to the shifting bar of the first bar parallelogram, on the other hand, said second coupling bar being formed by a pair of slots which parallels said second two pivoting bars and has, at either end, two holes which form a

5   flexible hinge and the centres of which lie on a straight line with those of a set of four holes of said second two pivoting bars, a stabilizing bar forming, by an appropriate choice of slots and holes, with said first and second coupling bars a third bar parallelogram.

10   3.   Fine-adjusting device according to claim 1, characterized in that by providing appropriate slots and holes, a further pair of pivoting bars is formed, which parallels the first two pivoting bars, is as long as these pivoting bars, has, at either end, flexible hinges lying on lines drawn through the flexible hinges at

15   either end of the first two pivoting bars, and is hinged, on one hand, to the first shifting bar connecting said first two pivoting bars and, on the other hand, to a second shifting bar formed by providing at least one further connecting slot, which does not intersect the first nor the second connecting slot and connects two

20   slots, one of which helps to form one of said further two pivoting bars, the other forming the other pivoting bar of said further pair, a control device provided for the purpose effecting, when the first shifting bar is displaced over a certain distance by the rotation of the pivoting bars of the first pair through a certain

25   angle relative to the fixed bar, a displacement of the second shifting bar by rotation of the pivoting bars of said further pair through the same angle relative to the first shifting bar over the double distance from the initial position.

4.   Fine-adjusting device according to claim 3, characterized in

30   that a slot having a hole at either end and contributing to form a pivoting bar of the first pair of pivoting bars als helps to form

a pivoting bar of the further pair of pivoting bars.

5. Fine-adjusting device according to claim 3 or 4, characterized in that the control device is provided with a lever the pivoting action of which is controlled by a coupling bar between that lever and the first bar parallelogram and which is connected via a second coupling bar to the second bar parallelogram, in such a manner that the displacement imparted to the first shifting bar is transmitted in a ratio of 1 to 2 to the second shifting bar.

6. Fine-adjusting device according to claim 5, characterized in that the fulcrum of the lever is connected to the fixed mass, the first coupling bar is hinged, on the one hand, to the lever at a distance of once the pivoting-bar length from the fulcrum and, on the other hand, to the hinge point of the first shifting bar and the contiguous pivoting bar, and the second coupling bar is hinged, on the one hand, to the lever at a distance of twice the pivoting-bar length from the fulcrum and, on the other hand, to the hinge point of the second shifting bar and the contiguous aforementioned pivoting bar, the first and the second coupling bar being equally long.

7. Fine-adjusting device according to claim 5, characterized in that the fulcrum of the lever is fixedly connected to the first shifting bar, the lever is an equal-armed first-class lever, the first coupling bar is hinged on the one hand, to the middle of a pivoting bar of the first bar parallelogram and on the other hand to one end of the lever, and the second coupling bar is hinged, on the one hand, to the middle of a pivoting bar of the second bar parallelogram and, on the other hand, to the other end of the lever, the lengths of the first and the second coupling bar being equal.

8. Fine-adjusting device according to one of the claims 3 to 7, characterized in that the fixed bar of a second bar parallel gram is connected at right angles to the second shifting bar and that

this bar parallelogram is further provided with a first pair of
pivoting bars, a first shifting bar, a second pair of pivoting
bars, a second shifting bar, and a control device, the arrangement
being analogous to that of the first bar parallelogram.

5   9.   Fine-adjusting device according to claim 7, characterized by
an X-adjusting bar parallelogram the shifting bar of which bears a
fine-adjusting device with a control lever and two bar parallelo-
grams, the pivoting bars of which are at right angles to the pivot-
ing bars of the X-adjusting bar parallelogram, by a Y-adjusting bar

10   parallelogram the shifting bar of which bears a fine-adjusting
device with a control lever and two bar parallelograms, the pivot-
ing bars of which are at right angles to the pivoting bars of the
Y-adjusting bar parallelogram, which are at right angles to the
pivoting bars of the X-adjusting bar parallelogram, and by an ad-

15   justing element which is fixedly connected to both the second
shifting bar of the fine-adjusting device borne by the X-adjusting
bar parallelogram and the second shifting bar of the fine-adjusting
device borne by the Y-adjusting bar parallelogram.

10.   Fine-adjusting device according to one of the preceding

20   claims, characterized in that the adjusting.element is moved by an
adjusting force exerted near the flexible hinge between a pivoting
bar and the shifting bar of the first bar parallelograms for the
X-adjustment and the Y-adjustment.

11.   Fine-adjusting device according to one of the preceding

25   claims, characterized in that the point of application of the ad-
justing force is located in the fulcrum of an unequal-armed first-
class lever supported at either end by an element which can be
positioned.relative to the fixed mass.

12.   Fine-adjusting device according to one of claims 1 to 10,

30   characterized in that the adjusting force is applied to the point

of application via a coarse-adjusting control which is coupled to this point and which can be displaced by screwing in a one-armed lever through a threaded hole near the fulcrum formed by a flexible hinge which connects the lever to the fixed mass, whereas a fine-

5 adjusting control, which can be displaced by screwing with respect to the fixed mass, acts on the lever near its free end.

13. Fine-adjusting device according to claim 12, characterized in that a spring has been provided, which pushes the lever towards the fine-adjusting control.

10 14. Fine-adjusting device according to one of the preceding claims, characterized in that a negative-stiffness spring has been provided near the point of application of the adjusting force, in such a manner that the elastic forces produced in the flexible hinges by the displacement of the point of application is, at least

15 partly, balanced by the elastic force produced in the negative-stiffness spring by the same displacement of the point of application.

15. Fine-adjusting device according to claim 14, characterized in that the negative-stiffness spring is a leaf spring clamped-in by

20 its ends between two fastening points separated by a distance shorter than its length and also clamped-in in the middle, which clamped-in middle is in unstable equilibrium half-way its moving range, on the connecting line between the two fastening points, and is the point of application for the adjusting force.
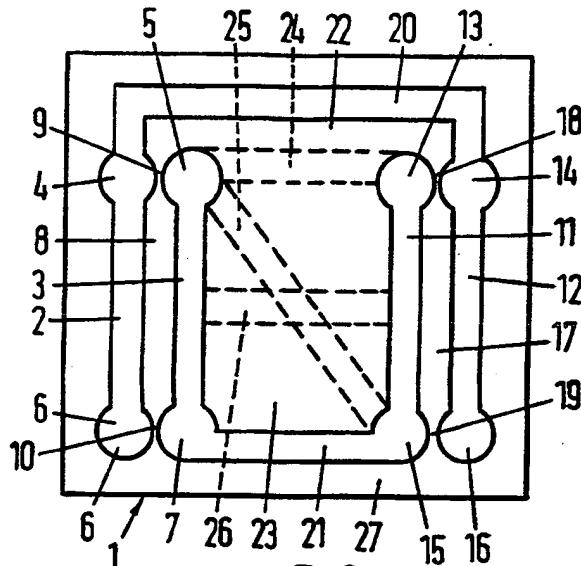
FIG.1

FIG.2

FIG.3

0193991

FIG. 4

FIG. 5

0193991

FIG.6

FIG.9
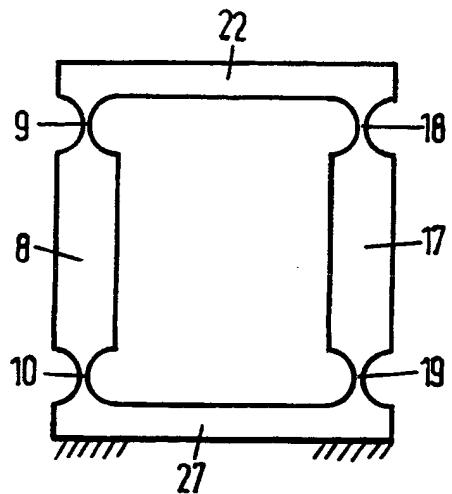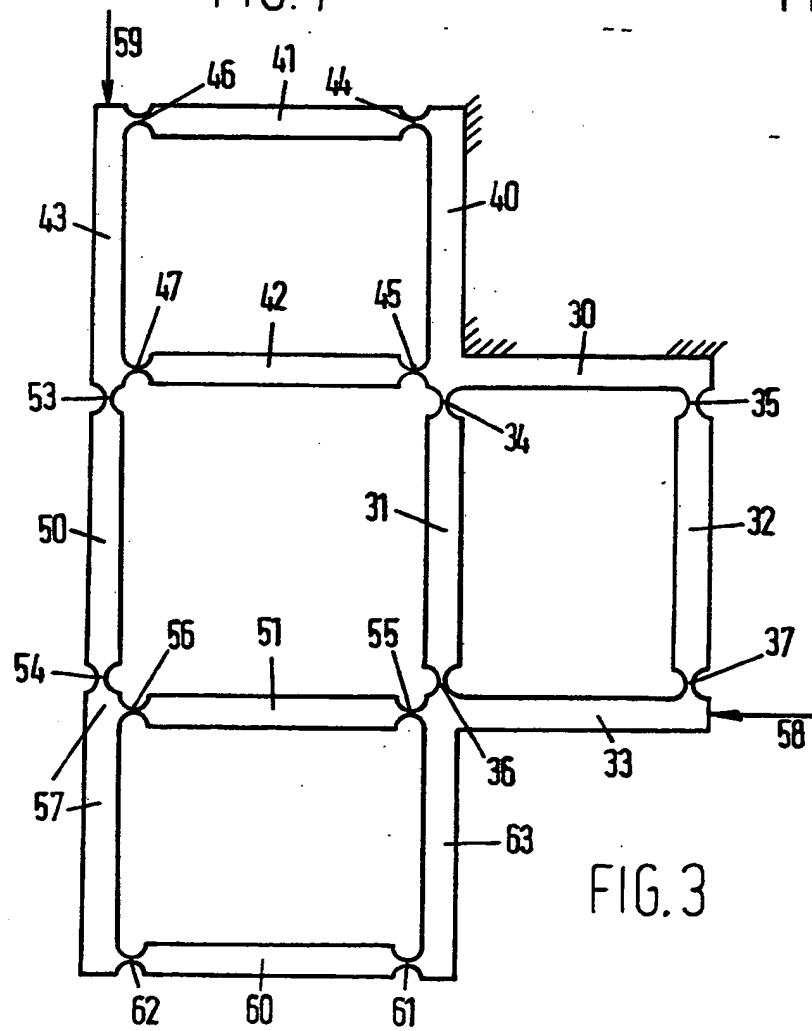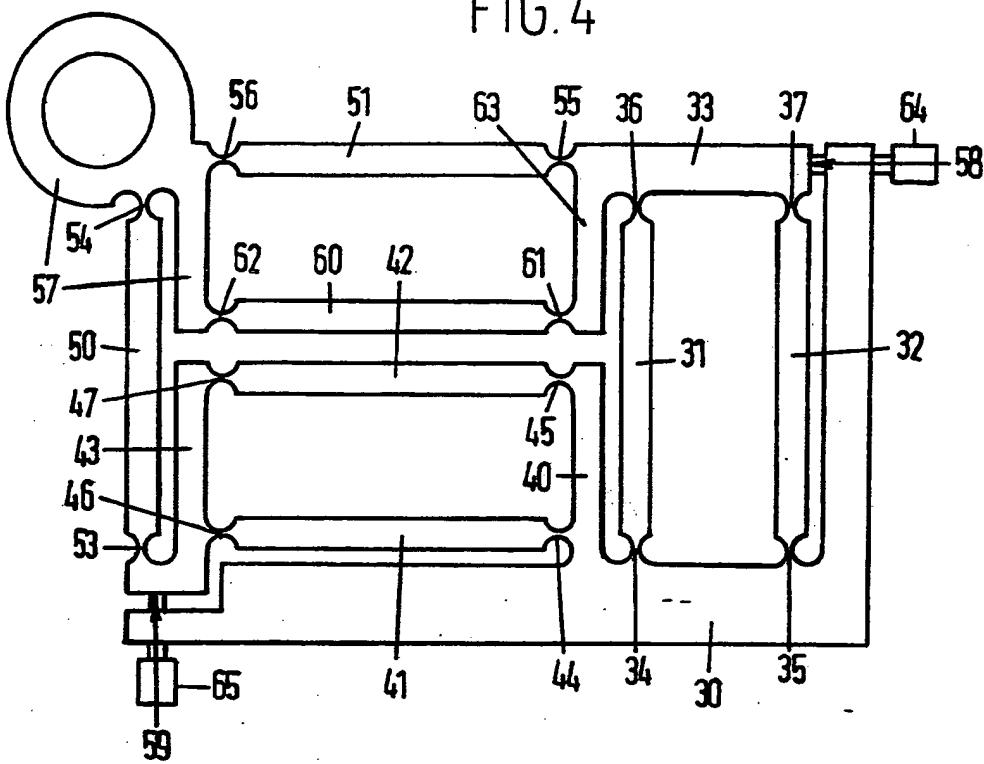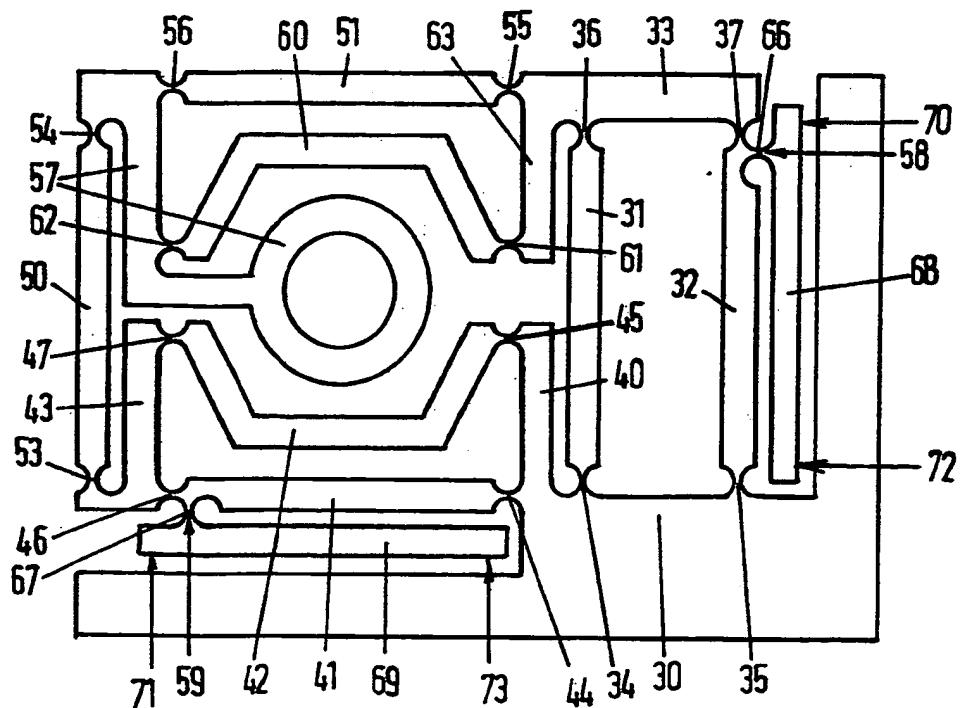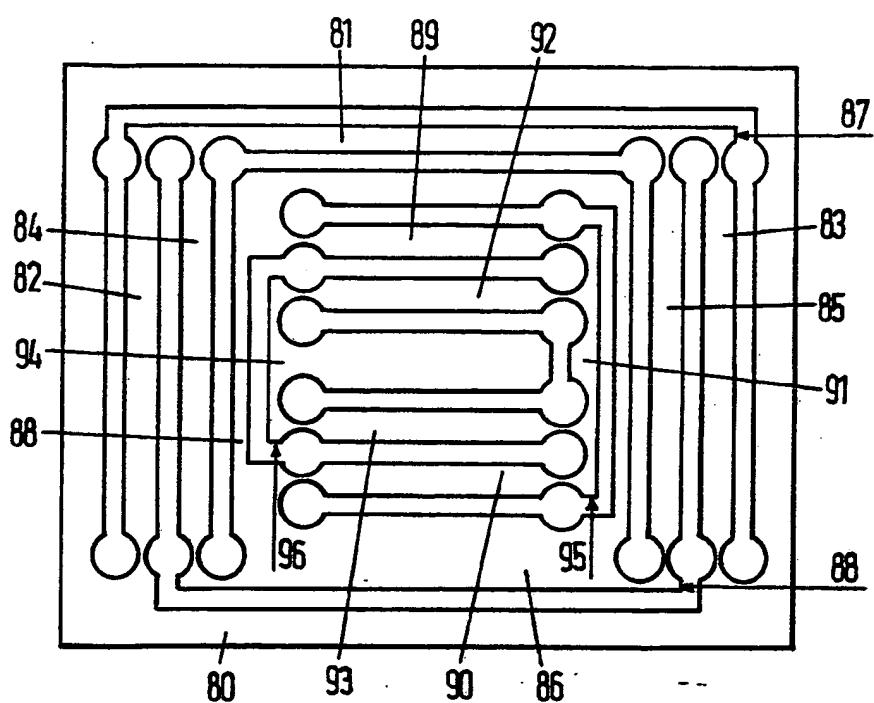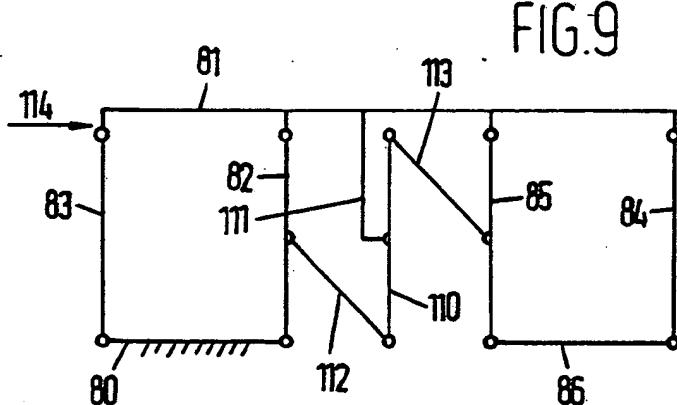
FIG.7
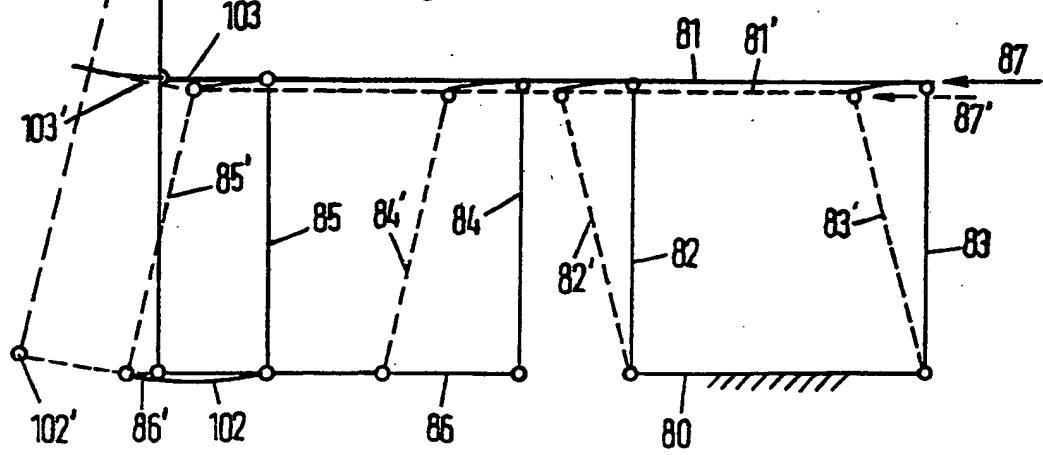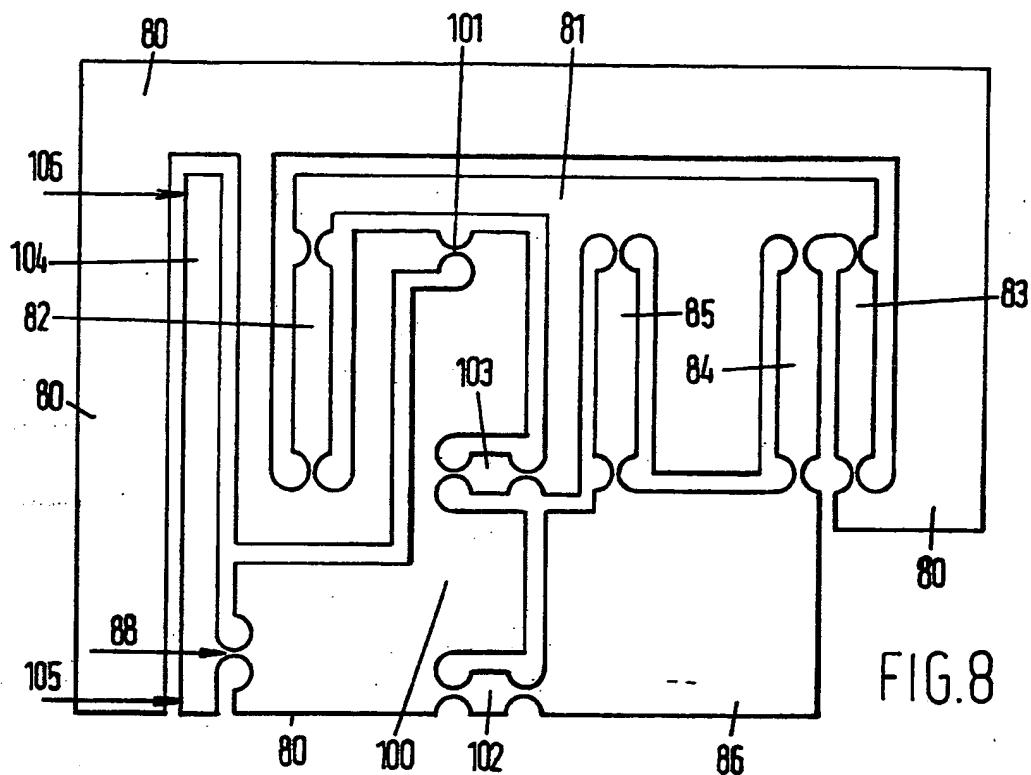
0193991

FIG.8

FIG.11

0193991

FIG.10
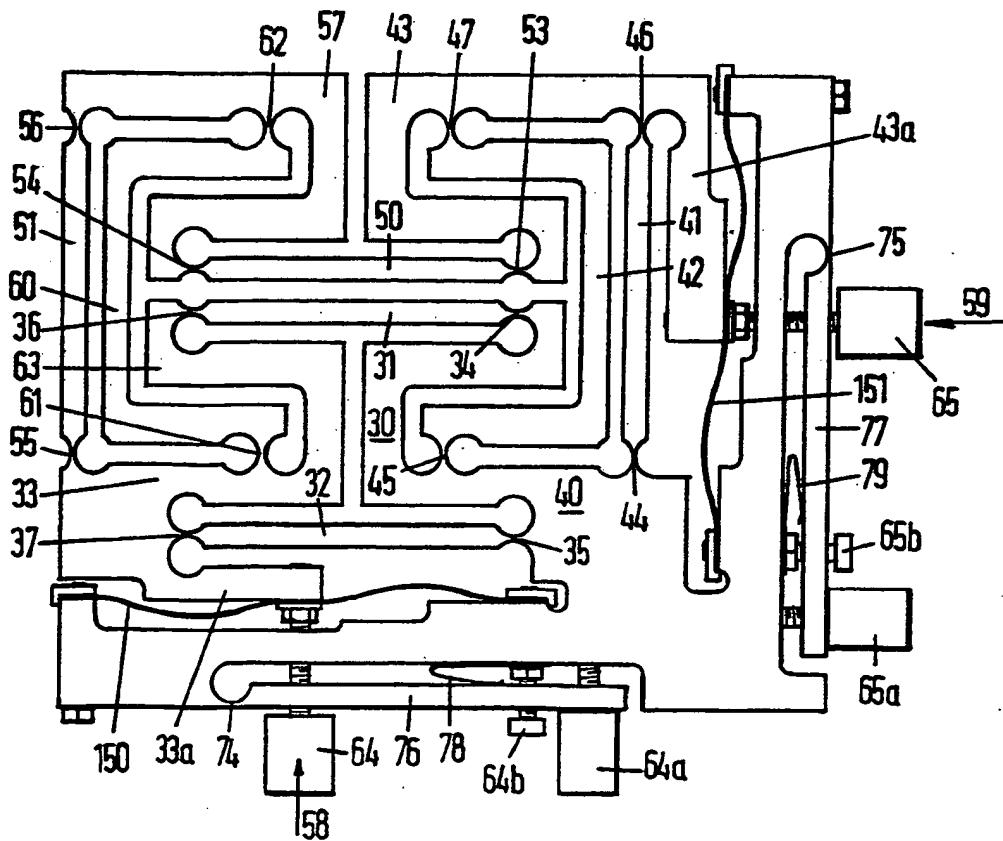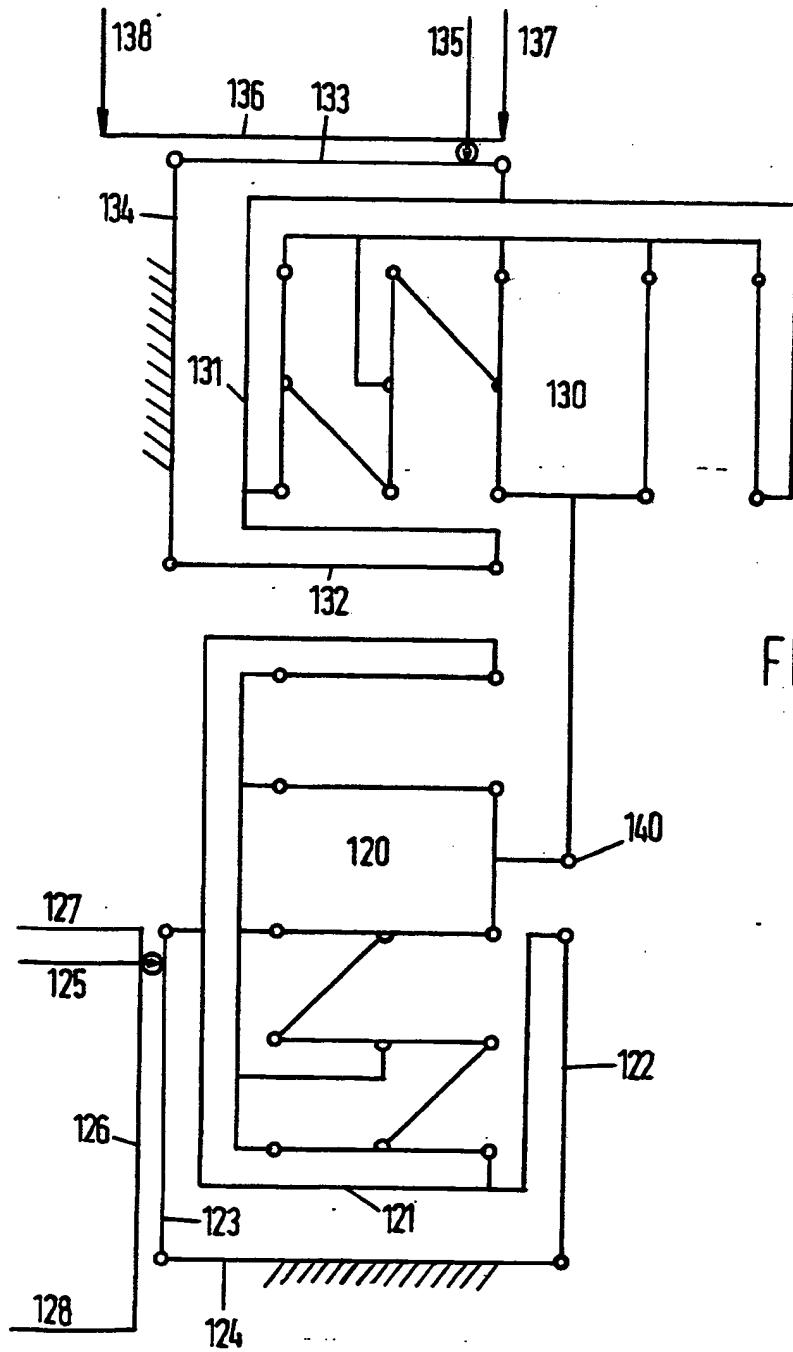
European Patent
Office

EUR PEAN SEARCH REPORT

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	PATENTS ABSTRACTS OF JAPAN, vol. 6, no. 75 (P-114) [953], 12th May 1982, page 72 P 114; & JP - A - 57 13 301 (PENTEL K.K.) 23-01-1982	1	B 23 Q 1/14 G 02 B 6/38

A	GB-A-2 035 564 (MTA KÖZPONTI FIZIKAI KUTATO INTEZETE) * Page 2, line 34 - page 3, line 10; figures 3-5 *	1,3,7	

A	PATENTS ABSTRACTS OF JAPAN, vol. 8, no. 170 (M-315) [1607], 7th August 1984, page 76 M 315; & JP - A - 59 64 240 (FUJITSU K.K.) 12-04-1984	1,3,8	
	---		TECHNICAL FIELDS SEARCHED (Int. Cl.4)
A	EP-A-0 100 781 (AEG-TELEFUNKEN) * Pages 5,6; figure 1 *	1	B 23 Q 1/00 G 02 B 6/00 G 02 B 7/00
	----- --		

The present search report has been drawn up for all claims

Place of search THE HAGUE	Date of completion of the search 03-06-1986	Examiner SARNEEL A.P.T.